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Lyoner Str. 15, Atricom C6, 60528 Frankfurt am Main, Germany Tel: +49 (0)69 583 029 467 / Fax: +49 (0)69 6611 3506

## LG Hausys Europe GmbH - Representative office in the UK

Suite 5, 80 Churchill Square, Kings Hill, West Malling, Kent ME19 4YU, UK Tel : +44 (0)1732 897820

E-mail: info@himacs.eu

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www.himacs.eu



The HI-MACS® Colour Book



Natural Acrylic Stone™

## **COLOURS**

HI-MACS® solid surface is identical for every colour, although darker hues have a higher percentage of natural

There may be some slight variation in colour between the illustrated and the sample due to printing techniques,

Alpine White is also available in the special formulations S728 HI-MACS®-FR (Improved Fire Resistance) and S828 HI-MACS® UV+ (Improved UV resistance).

Please check conditions about level of suitability and

Ask our sales representative for more information.

\* Lucent colours have a higher level of translucency, more evident when combined with light source.

\* Colours with this mark have a semi-translucent effect, evident when combined with light sources

Contains certified pre-consumer recycled content

★ Less suitable for surfaces which are subject to high traffic, due to their higher pigmented colour saturation,

which need more careful care and attention.

colour may vary slightly from the sample.

Suitable for exterior use.

warranty per colour.

marks may be seen more easily.

Solution Assumed to the seen more easily.

As Marmo is a randomly veined product, specific fabrication guidelines need to be followed.

Design Collection by Marcel Wanders

For the most up-to-date information about product range and specification, please visit www.himacs.eu

pigments,

MARMO **ASTER TERRAZZO** STRATO Strato Cloud Z001 17p Strato Wind Z003 17p Terrazzo Classico Q001 9p Pavia M603 22p Aurora Cotton M615 24p Aurora Blanc M617 Nebula T010 Terrazzo Grigio Q002 9p Strato Slate Z005 17p 
 Aurora Bianco M606
 28p
 Aurora Torano M601
 30p
 Aurora Grey M608
 32p
 Andromeda T017
 64p
 Aurora Bisque M612 34p Aurora Umber M614 36p Sanremo M605 New Moon T019 **INTENSE** CONCRETE ULTRA Ispani M428 40p Bellizzi M427 42p Cremona M422 44p Intense Ultra Grey S923U 13p Snow Concrete G556 54p Cloud Concrete G557 55p 48p Naples M904 Laviano M426 46p Edessa M501 50p Hercules T020 65p Intense Ultra Dark Grey 5924U 13p Chic Concrete M551 56p Shadow Concrete M552 58p Terni M201 52p Capri M303 Intense Ultra Black S922U 13p Ebony Concrete M553 60p Urban Concrete G554 62p

Steel Concrete G555 63p

## **GRANITE, SPARKLE QUARTZ, SAND & PEARL VOLCANICS** LUCIA SOLID LUCENT Ice Queen W001 68p Arctic Granite 6034 70p Beach Sand 6048 72p Black Sand 6009 76p Alpine White 8028 78p Babylon Beige 8102 78p Lemon Squash 8106 78p Dark Night 8111 79p Opal 8302 Tambora VE01 Shadow Queen W003 69p Lunar Sand G108 70p Peanut Butter G100 73p Black Pearl G010 77p Diamond White S034 78p Steel Grey S109 78p Banana S026 79p Black S022 79p Sapphire S303 Santa Ana VA01 66p Star Oueen W004 69p White Quartz G004 70p Grey Sand G002 73p Black Granite G031 77p Arctic White S006 78p Marta Grey S108 78p Orange S027 79p **Suede** S121 79p Ruby S304 77p Ivory White S029 78p Concrete Grey S103 78p Fiery Red S025 Frosty VA22 67p Red Quinoa W010 68p Tapioca Pearl G050 Platinum Granite G007 73p Kold Silver P102 79p **Mink** S118 79p **Emerald** S305 79p 71p Allspice Quartz G063 75p Cotton Field G180 74p Satin White S001 78p Toffee Brown S104 78p Festival Pink S116 79p Evergreen S119 79p Maui VG21 78p Midnight Grey S117 79p Cosmic Blue S120 Cima VB02 71p Mocha Granite G074 75p Windy Hill G181 74p **Cream** S009 78p **Grey** S005 Sea Oat Quartz G038 72p Brown Pearl G105 75p Highland G183 74p Nougat Cream S201 78p Sky Blue S203 78p Coffee Brown S100 79p Ultra-Thermoforming 78p Alpine White S928 Riviera Sand G106 72p Midnight Pearl G015 76p 78p Light Green S212 78p Deep Indigo S115 79p

# OUTSTANDING FEATURES ABOUND. A COMPELLING MATERIAL.

HI-MACS® is a delicate composition of acrylic, minerals and natural pigments that combine to create a smooth, non porous, thermoformable and visually seamless surface. The material meets the highest standards for quality in all aspects: material performance, fabrication, functionality and hygiene. Thanks to these qualities and the outstanding flexibility in fabrication and design, HI-MACS® offers countless advantages over conventional materials.



#### SEAMLESS PERFECTION

HI-MACS® allows for visually seamless fabrication.

Smooth integration creates large areas without visible joints or edges as well as the flush mounting of bowls.

This results in extremely hygienic, easy-to-clean installations, ideally suited for use in hospitals and laboratories.



#### **HUGE COLOUR SPECTRUM**

Colour selection is a crucial factor when it comes to high-quality design. HI-MACS® offers an enormous range of colours. No matter what colour you choose, HI-MACS® remains 100% homogeneous.

Photographed by © Petr Krejčí



#### THREE-DIMENSIONAL DESIGN

HI-MACS® boasts a simple heating process and three dimensional thermoforming capabilities.

This enables greater forming flexibility compared with other conventional materials

so that spectacular ideas can quickly take on a concrete shape.

HI-MACS® Ultra-Thermoforming formula allows the material to be better shaped; the minimal

internal radius of 6mm (previously 50mm) opens a wholly new design dimension.



## DRAMATIC TRANSLUCENCY

Certain colours and thicknesses of HI-MACS® exhibit a subtle translucency when exposed to light.

The translucent properties of HI-MACS® make it the perfect choice for lamps and illuminated furnishings.



All fabrication pictures on this page: Photographed by Dominik Obertreis

#### SIMPLE PROCESSING

Although HI-MACS® is almost as robust as stone, it can be worked in the same way as wood. Using conventional carpenters' tools, this solid surface material can be sawn, routed or drilled. Thanks to the new Thermalcure-technology the surface of HI-MACS® performs better than the standard in Solid Surface. You save precious time because it is easier to work with.

## HI-MACS® PRODUCT LINE UP

HI-MACS® is a solid surface material that can be moulded into any shape. It is widely used for architectural and interior applications, such as sculptural and high performance wall-cladding or kitchen, bathroom and furniture surfaces, in commercial, residential and public space projects. It is composed of acrylic, minerals and natural pigments that come together to provide a smooth, non-porous and visually seamless surface which meets the highest standards for aesthetics, fabrication, functionality and hygiene offering manifold advantages over conventional materials.



## TERRAZZO

HI-MACS® Terrazzo can be used for residential, commercial and public projects of any size or style and it's especially appropriate in high traffic areas such as restaurants and bars.



## INTENSE ULTRA

The new HI-MACS® Intense Ultra combinines the best of two worlds: Intense Colour Technology and Ultra-Thermoforming.



## STRATO

The Strato Collection enhances the HI-MACS® colour range with brand new design possibilities: the marked lines create geometry through its soft structure and subtle look.



#### CONCRETE

Warm-tones concrete-like finishes are now available in the solid surface material, providing completely new opportunities for architects and designers.



#### MARMO

Captivating random veined texture, reminiscent of marble.



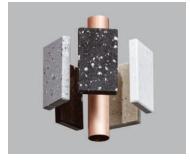
### ASTER

With transparent grains and mother of pearl shimmer.



## VOLCANICS

Full of depth and mysticism, akin to a precious natural stone but with all of the advantages of "Natural Acrylic Stone<sup>TM</sup>"



#### LUCIA

Natural trendy colours characterised by linear-edged, midsize particles: three of those designed by Dutch Star Designer, Marcel Wanders.



## GRANITE, SPARKLE, QUARTZ, SAND & PEARL

A huge selection of textures and colours.

Natural, elegant and perfect in combination.



#### SOLID

From effortless to extravagant, classic to ultra-contemporary - this is a timeless collection.

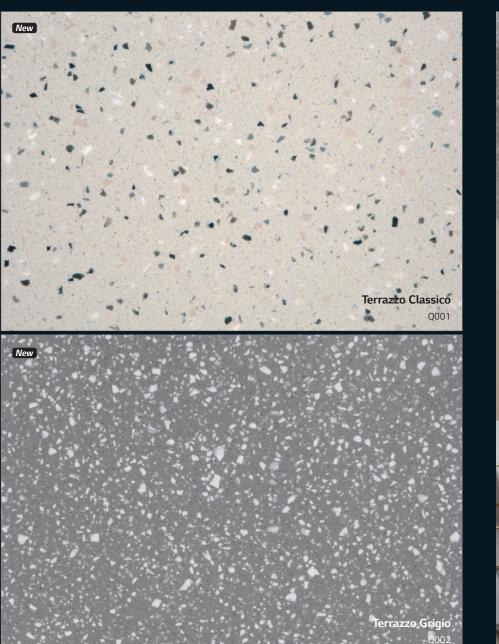


## LUCENT

When combined with precisely positioned light sources, the translucent pastel shades become transformed into dramatic design "highlights".

All pictures in this page photographed by © Petr Krejčí



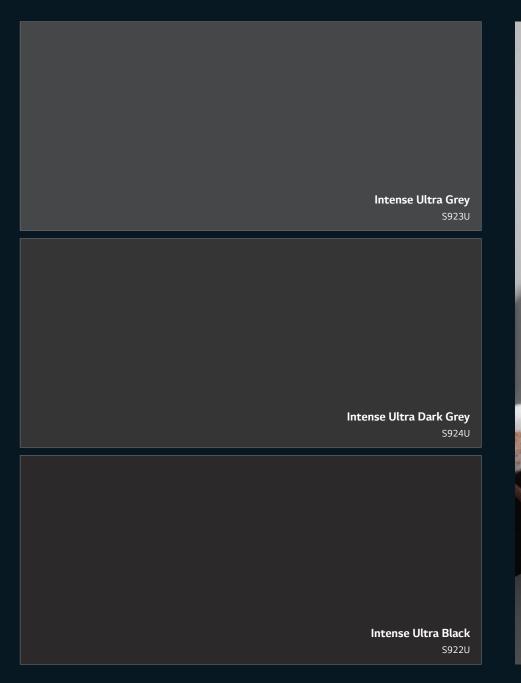




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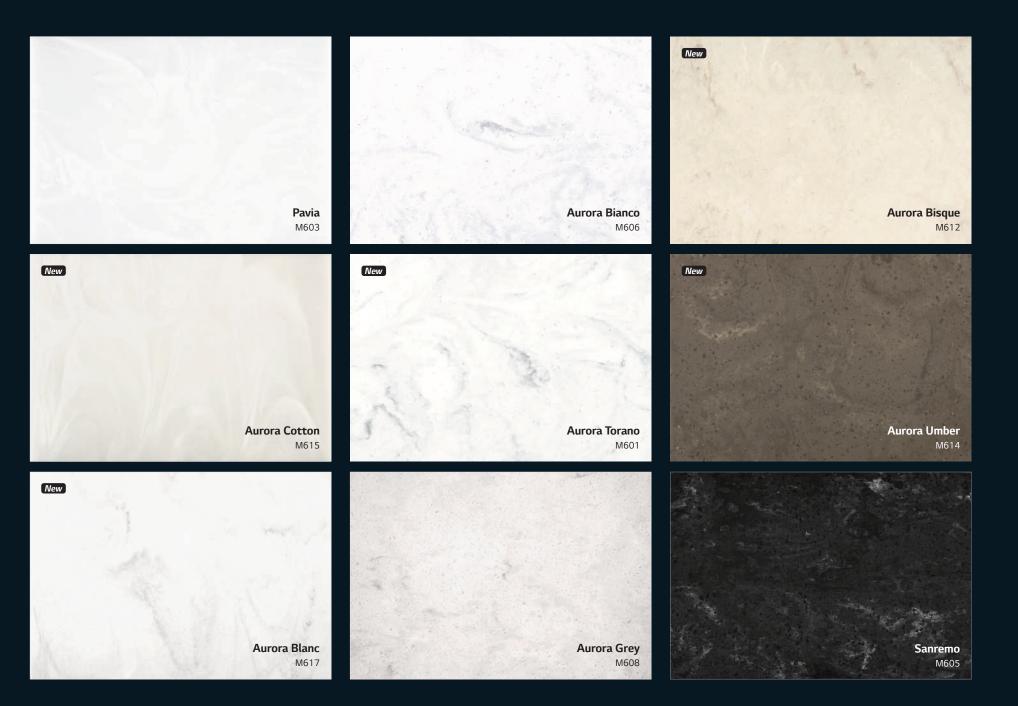








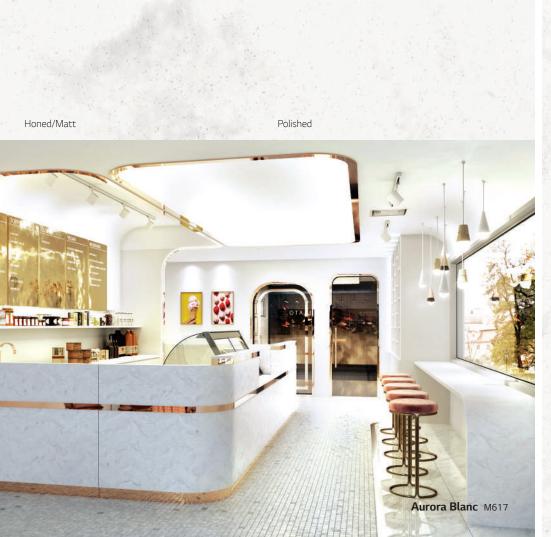


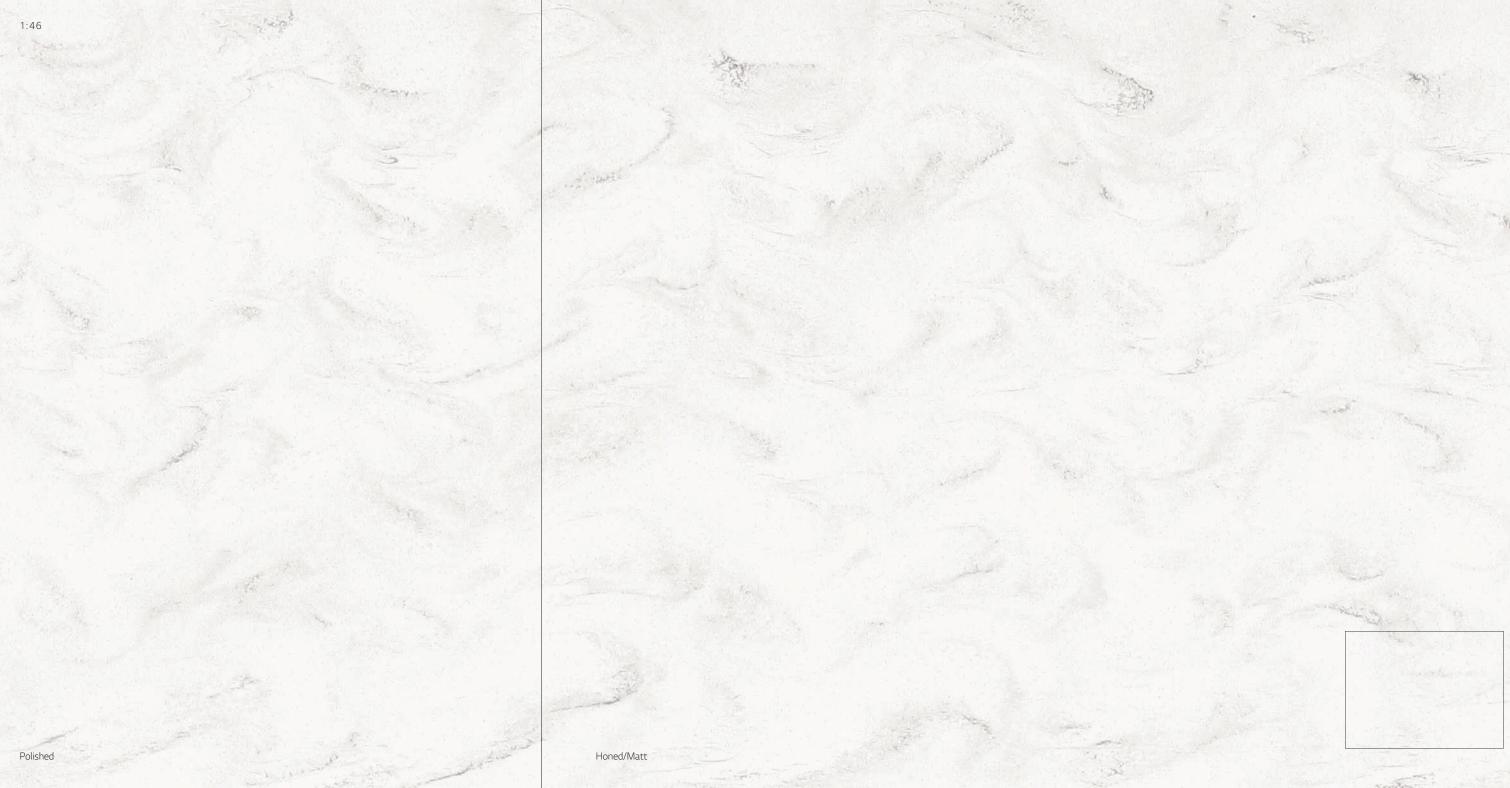


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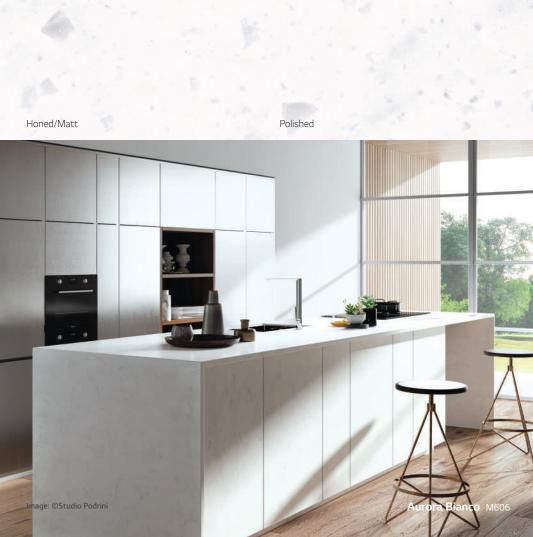


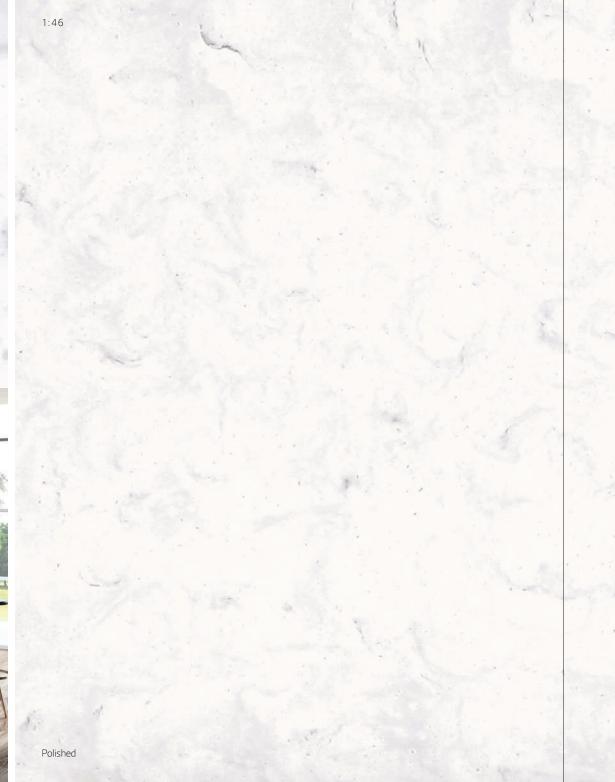












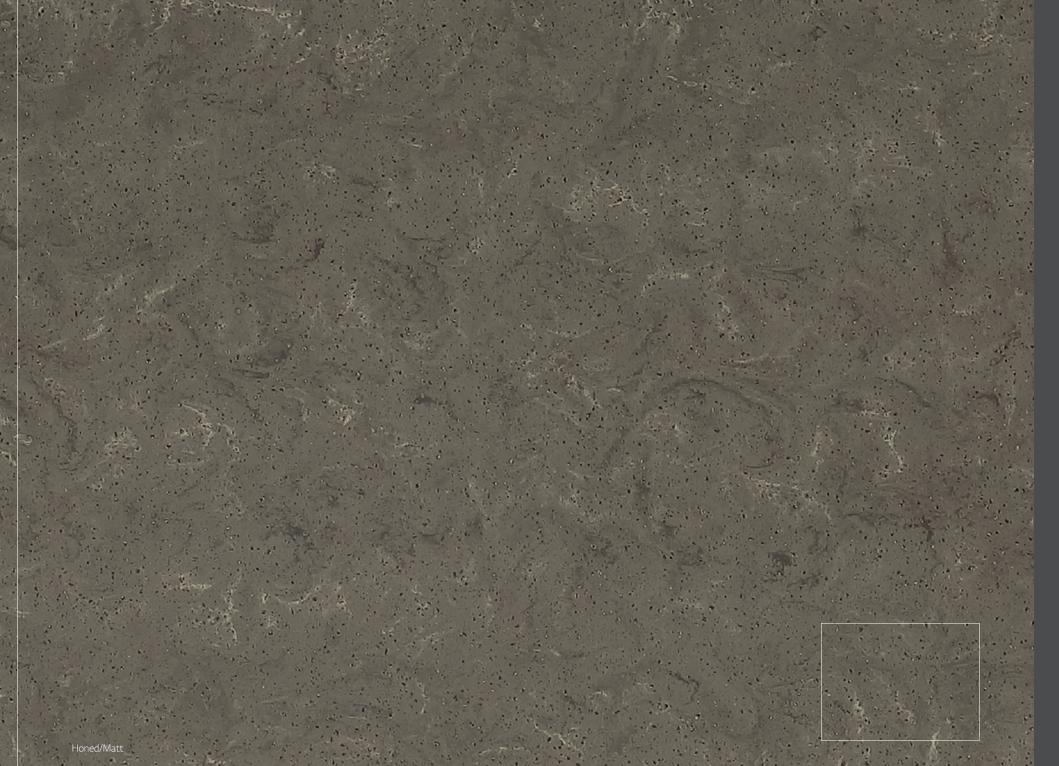
















1:46

Honed/Matt Polished Project | Oberpollinger - The KaDeWe Group
Location | Munich, Germany
General Contractor | Ganter Interior GmbH (Waldkirch)
Planning Office | BEING BORN BUILDING RANDS (Hamburabricator | Moser GmbH (Haslach)
Photographer | ©Dirk Wilhelmy Ispani M428

1:1

Polished

Honed/Matt



Honed/Matt

1:1

Polished





1:46







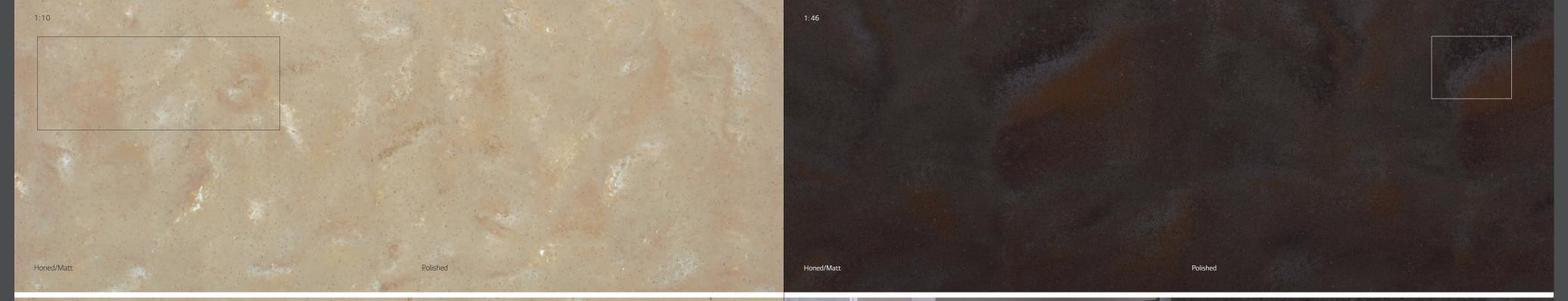


Polished

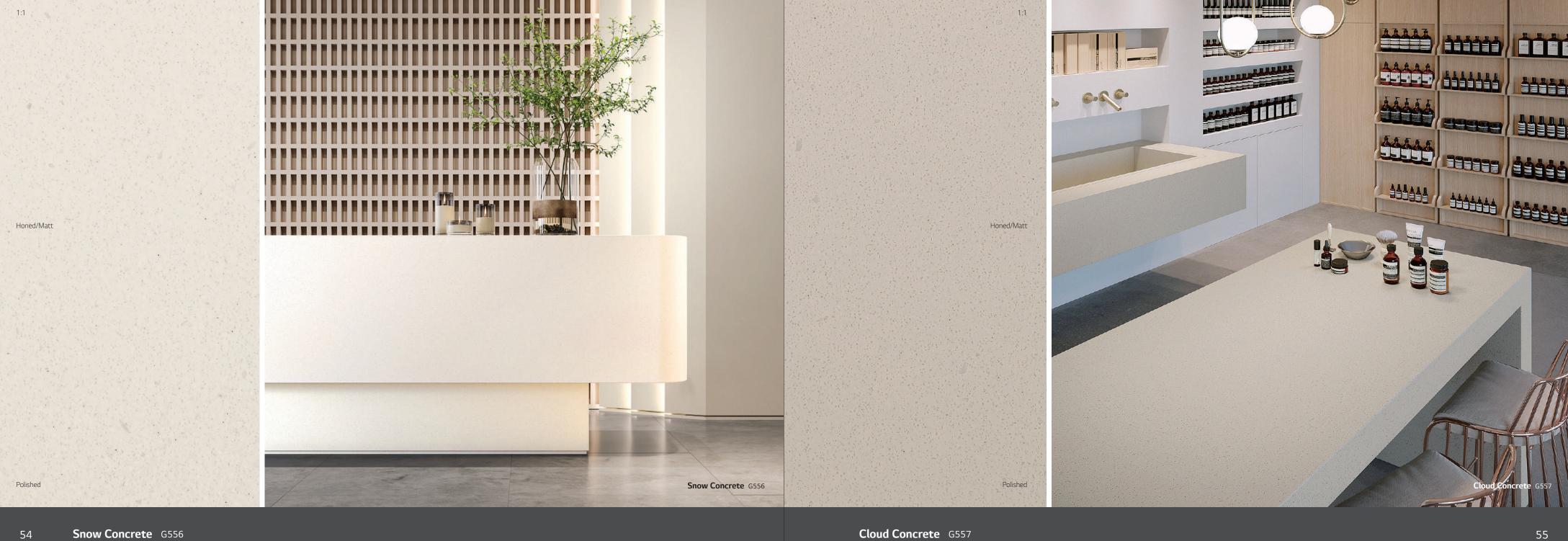
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Honed/Matt













Honed/Matt



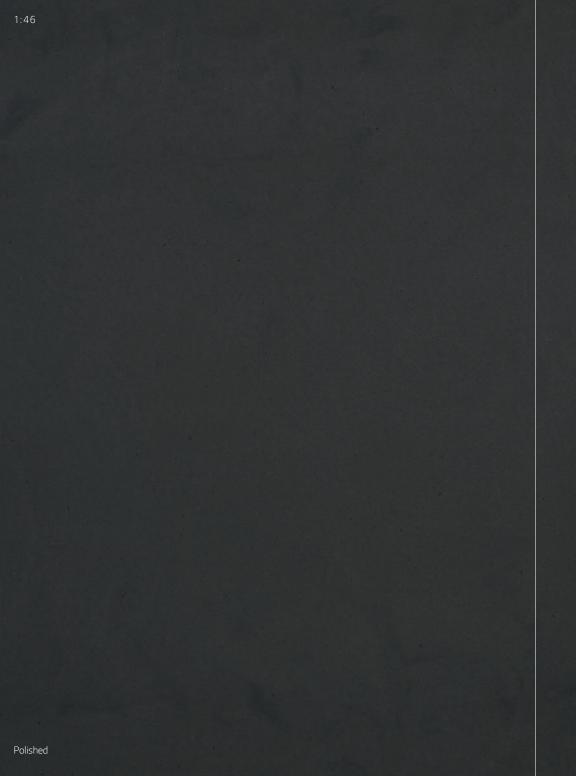


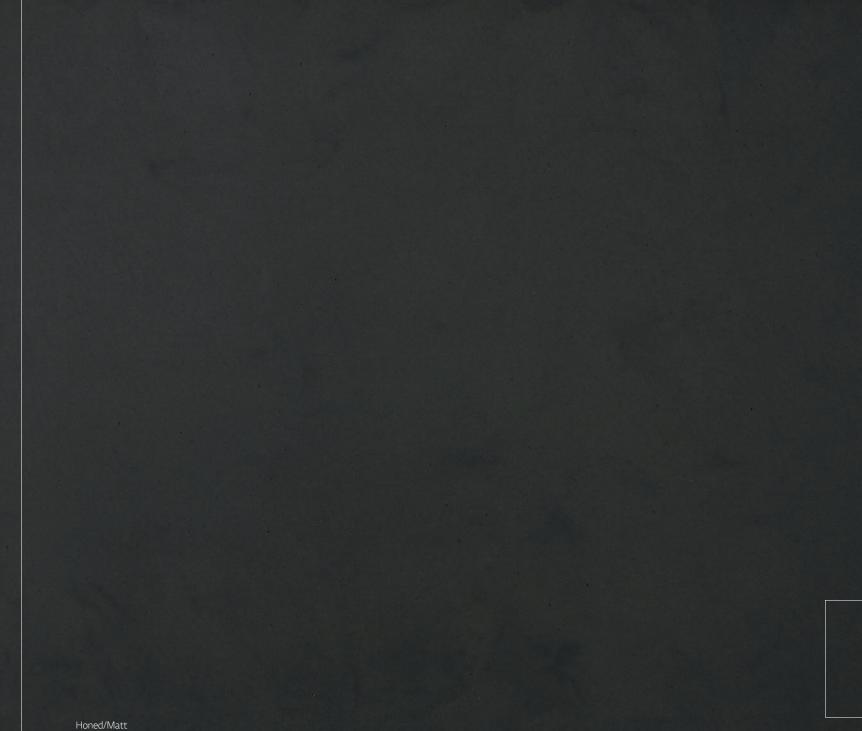














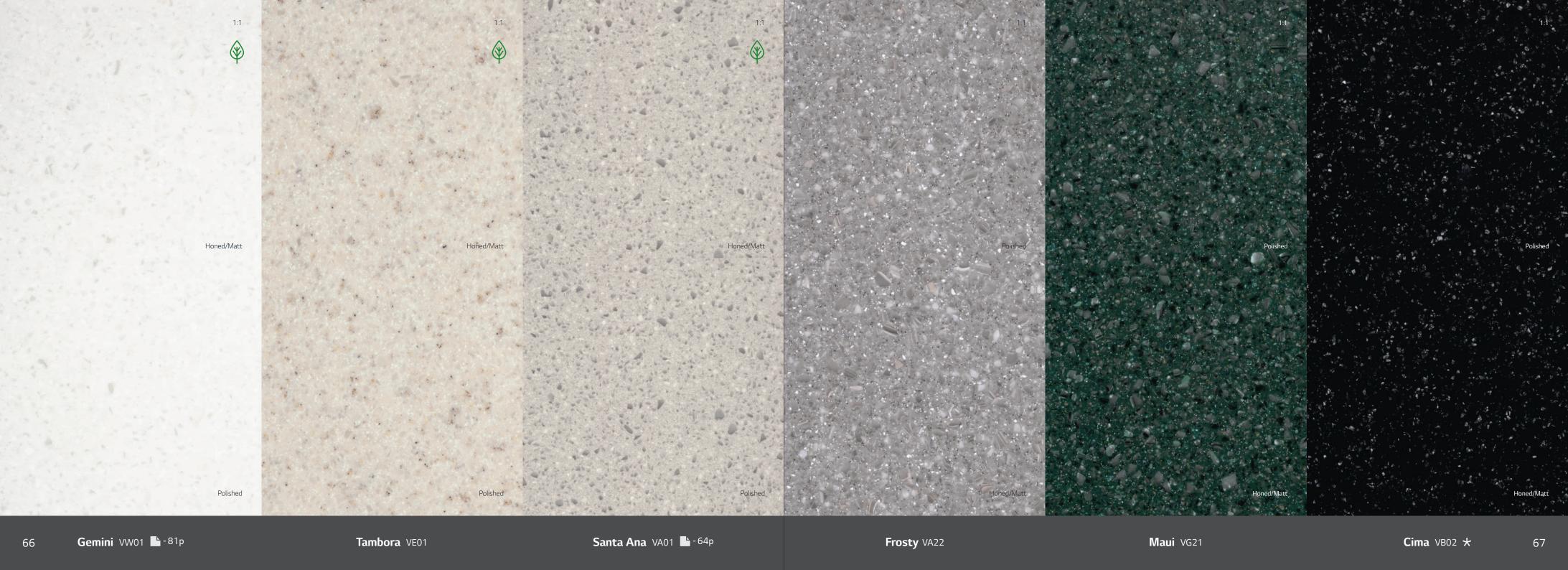


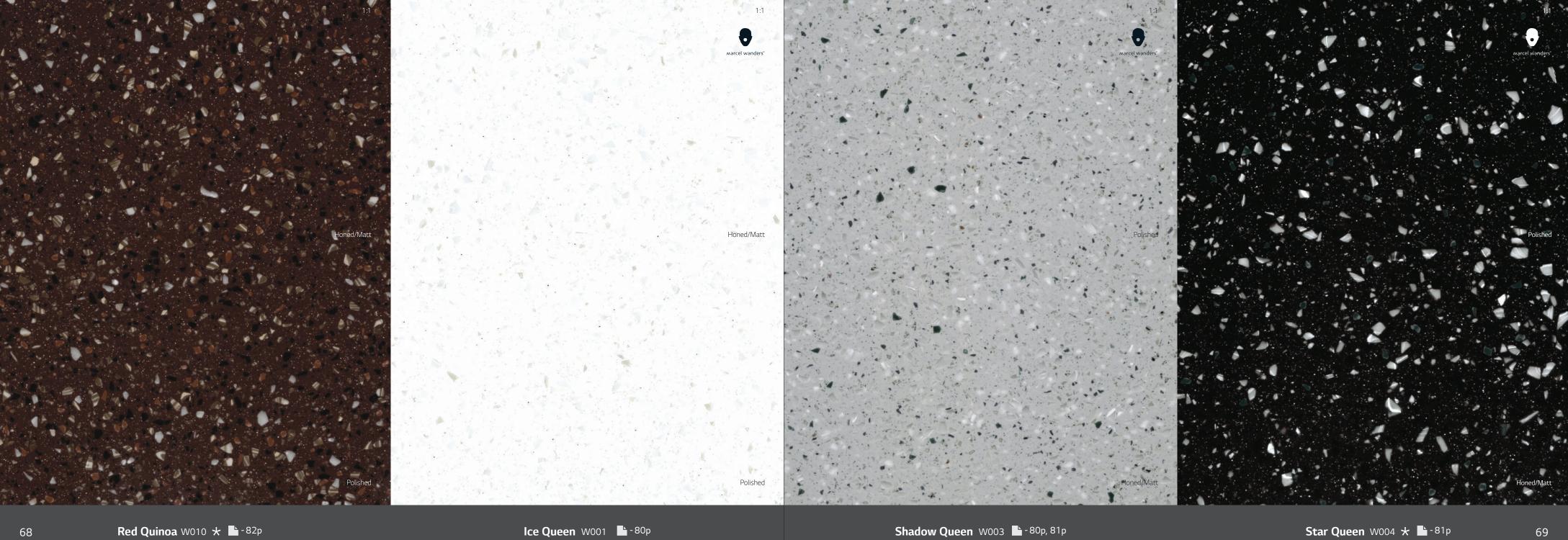


**Urban Concrete** G554

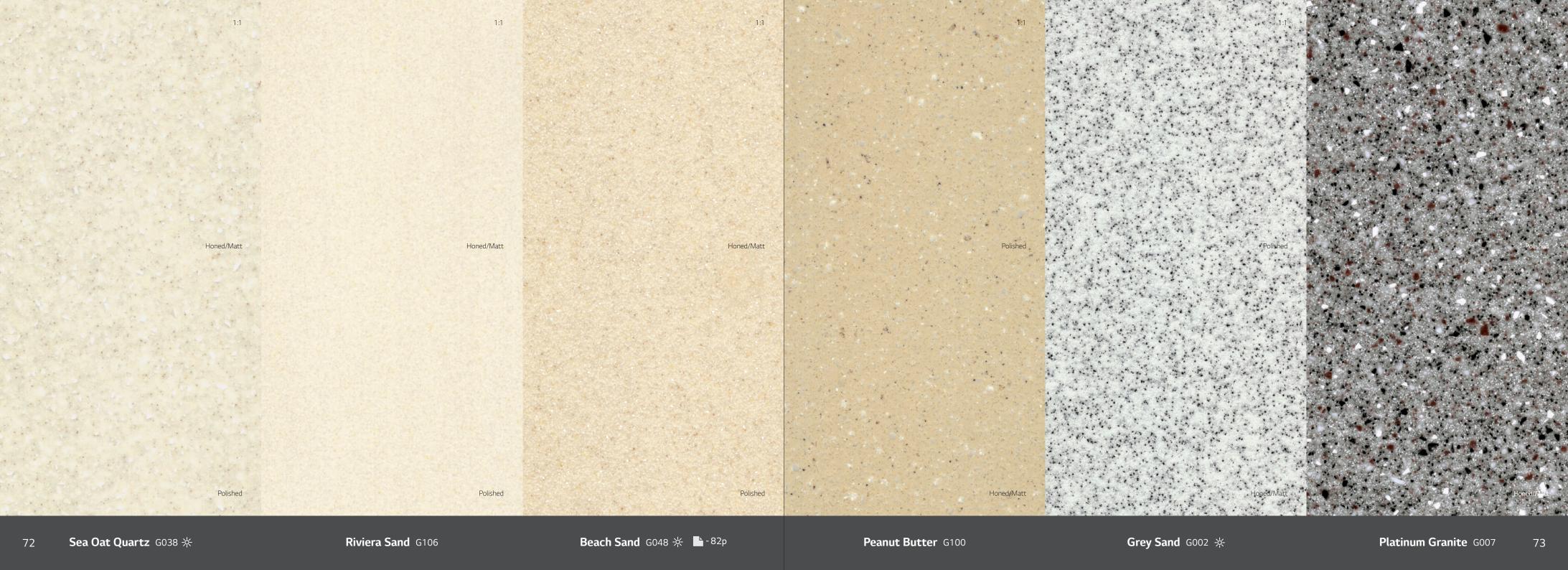
Steel Concrete G555 🛨 63

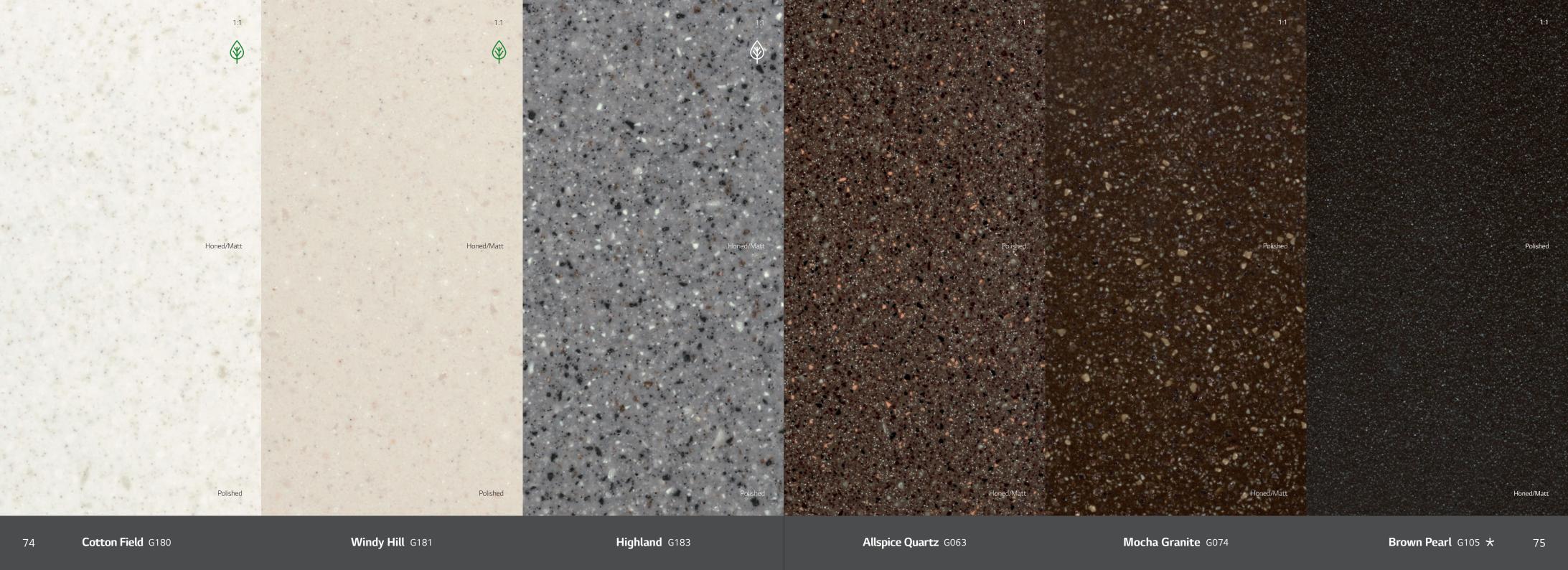






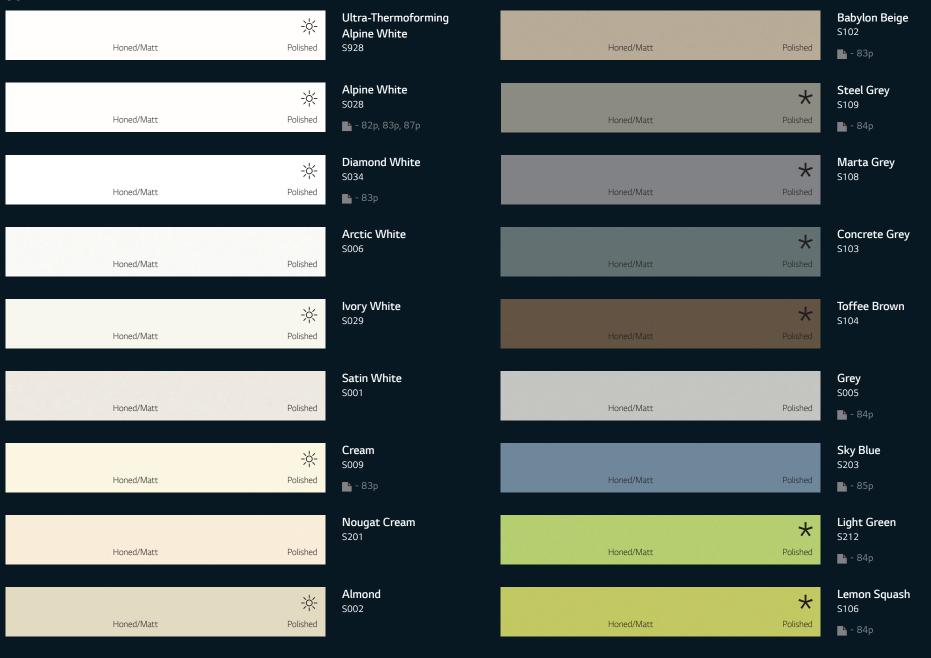


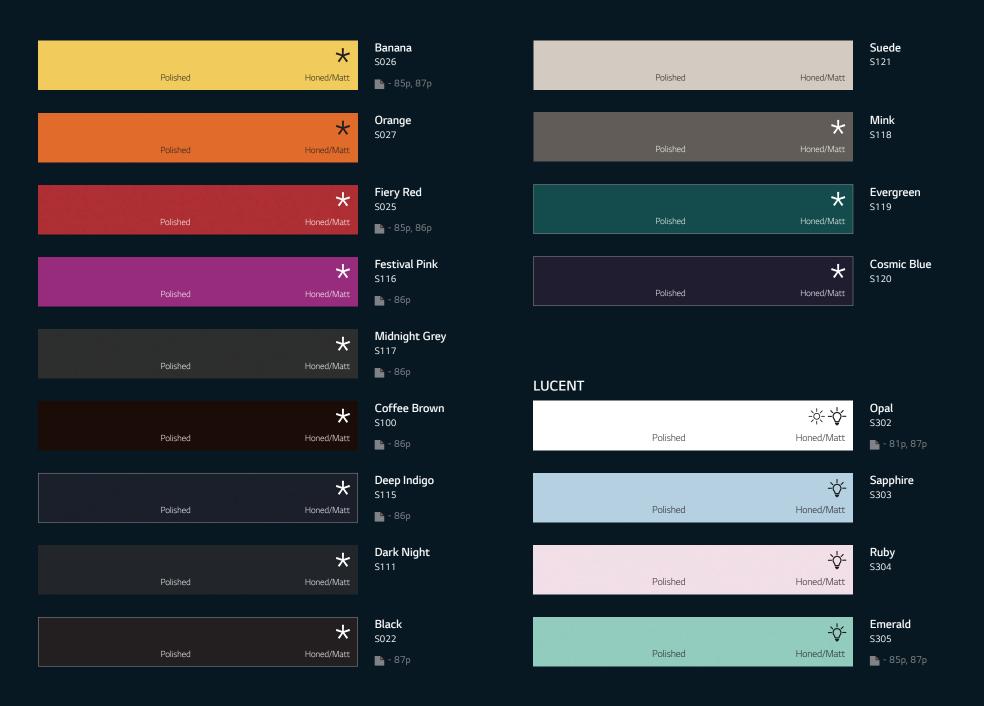






## SOLID







Nebula T010 - 64p

Office McDonald's in Almaty Location: Kazakhstan, Almaty Fabricator: Elite jp Plus LTD Product information: HI-MACS® T010 Nebula Application: Washroom Countertop



Image credits: ©Studio Podrini

Terrazzo

Classico

**Q001** - 9p



Santa Ana **VA01** - 66p

Santa Ana

**VA01** - 66p

Image credits: ©Studio Podrini



Ice Queen 👨 **W001** - 68p



Shadow • Queen **W003** - 69p

Image credits: ©Studio Podrini



Shadow • Queen **W003** - 69p

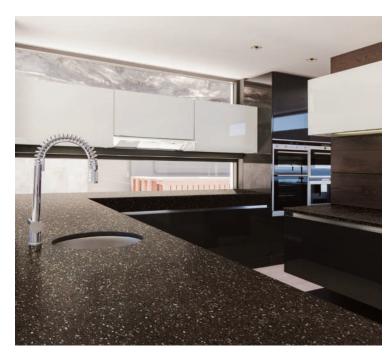
Image credits: ©Studio Podrini



## Star Queen, Opal, Gemini, **Arctic Granite**

W004, S302, VW01, G034 69р, 79р, 66р, 70р

Project: FILTER lamp Location: Transitions II exhibition, Dutch Design Week Design: Sabine Marcelis Material: HI-MACS® W004 Star Queen, S302 Opal, VW01 Gemini, G034 Arctic Granite HI-MACS® Supplier: Baars & Bloemhoff, The Netherlands Photographer: ©Ronald Smiths



**Red Quinoa W010 -** 68p

Black Sand,

**Black Pearl** 

Project:

Design:

Fabrication:

OS ∆ OOS "Arc"

furniture collection

OS ∆ OOS, The Netherlands

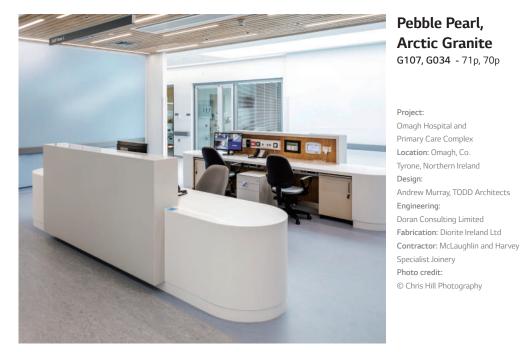
Bone Solid, The Netherlands

Material: HI-MACS®

G009 Black Sand,

G010 Black Pearl Photo credit: ©Patrick Meis Others Material supplier: Baars & Bloemhoff, The Netherlands

G009,G010 - 76p, 77p



## Alpine White **S028** - 78p

Project: Hogatec Fair Designer: JOI-Design Fabricate: Heinrich Viethen Innenausbau-Klopfer Surfaces, Photograph: by Tobias D. Kern Materials: HI-MACS® S028 Alpine White



Alpine White S028 - 78p

Image credits: ©Studio Podrini



## Diamond White **S034** - 78p

Project: Concert Hall "Zaryad'ye" Location: Ulitsa Varvarka, д. 6, стр. 4, Moskva Material: HI-MACS® S034 Diamond White



Cream **S009** - 78p

Private Villa in Cannes Location: Cannes, France Design: Pierre Guidoni, Jean Rogliano Fabrication: Menuiserie Bareau, France Material: HI-MACS® S009 Cream Photo credit: ©Mathieu Ducros



## **Babylon** Beige

S102 - 78p

Project: "Artika" kitchen Design: Pedini Cucine Fabrication: FG Arredi srl Material: HI-MACS® S102 Babylon Beige Photo credit: Pedini Cucine





## Steel Grey **S109** - 78p

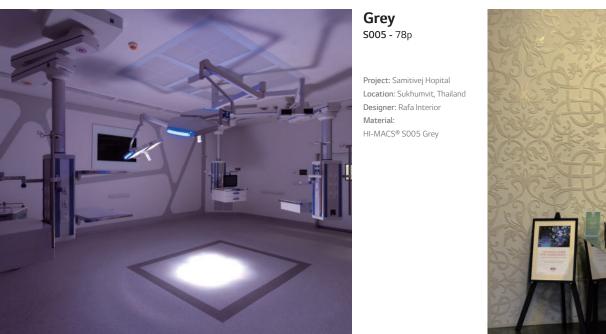
Project: TABLE om 3.0 Location: MAISON & OBJET Olivier Moravik, Mjiila Material: HI-MACS® S109 Steel Grey Photo credit : ©Mjiila



## Light Green, Lemon Squash, Banana

S212, S106, S026 - 78p, 79p

Location: Bucharest, Romania Design: Atvangarde Design Team | Adriana Tihon Fabrication: Atvangarde Material: HI-MACS® S212 Banana, S106 Lemon Squash, S026 Light Green, and Grey Photo credit: ©Stelian Popa





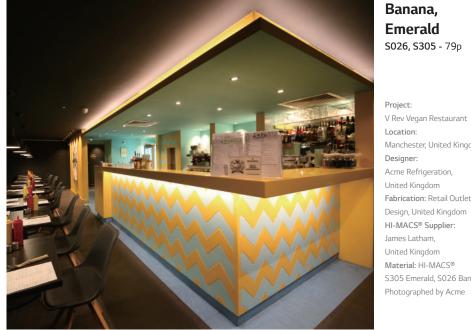
### Grey **S005** - 78p

Project: Russian Standard Bank Location: Moscow, Russia Product information: HI-MACS® S005 Grey Application: Wall Interior



## **Sky Blue** S203 - 78p

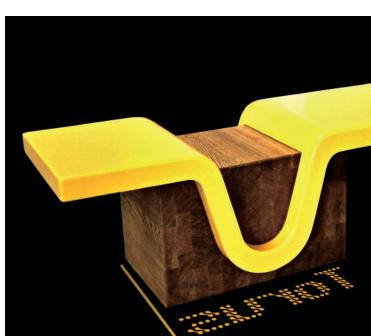
Project: Cerco & Buff Location: Sweden Design BUFF: Joel Karlsson CERCO: Federico Churba Fabrication: Karl Andersson & Sner Material: HI-MACS® S203 Sky Blue Photo credit: Jonas Sällberg



## Banana, Emerald

**S026, S305** - 79p

Location: Manchester, United Kingdom Designer: Acme Refrigeration, United Kingdom Fabrication: Retail Outlet Design, United Kingdom HI-MACS® Supplier: James Latham, United Kingdom Material: HI-MACS® S305 Emerald, S026 Banana Photographed by Acme



## Banana **S026** - 79p

Project: TORUS Designer: Javoslav Huracek Fabricator: Drevovývoba Podzimek Material: HI-MACS® SO26 Banana Photo Credits: Tomàš Dvoràk



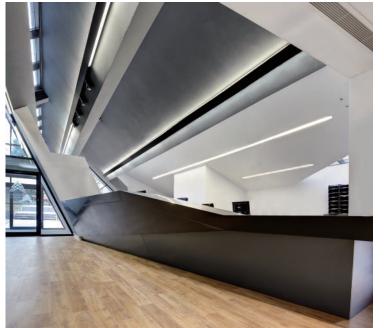
## Fiery Red, Black, Alpine White S025, S022, S028 -79р, 78р

Project: FLOATER Design: Manuel Kretzer, Mathias Bernhard (CAAD, ETH Zurich) / Responsive Design Studio Fabrication: kläusler acrylstein ag, Switzerland Photographer. ©Manuel Kretzer Material: HI-MACS® Alpine White, Black, Fiery Red



## **Fiery Red** S025 - 79p

Project: Red Zone at Griffith University Location: Gold Coast Queensland, Australia Designer: Cox Rayner Fabricator: Solis Surface Productions Product information: HI-MACS® S025 Fiery Red Application: Countertops, wall and ceiling features



## Midnight Grey **S117** - 79p

Location: Asthon College, United Kingdom Design: GA Studio Fabrication: Lomax Interiors Material: HI-MACS® S117 Midnight Grey Photo credit: Infinite 3D Ltd



## Deep Indigo, Festival Pink S115, S116 - 79p

Digiplay - Stone Bench Design: Christophe MAYER Engineering: Digiplay Studio Material: HI-MACS® S115 Deep Indigo, S116 Festival Pink Photo credit: ©Christophe Mayer



## **Coffee Brown** S100 - 79p

Project: Ananti CC Location: Seoul, Korea Materials: HI-MACS® S100 Coffee Brown



## Black **S022** - 79p



## **Opal** S302- 79p

Project: Novotel Moscow Design Company:

**UM Architects** Colour: HI-MACS® S302 Opal Fabricator: ArtCor



## Opal, Alpine White S302, S028 - 79p, 78p

Tourist Office at Plaza Mayor in Madrid Location: Plaza Mayor - Madrid, Spain Design: Jose Manuel Sanz Arquitectos Fabrication: Maderama carpintería, Spain Material: HI-MACS® S302 Opal, S028 Alpine White Photo credit: © Jesús Granada



## Emerald **S305** - 79p

Project: Milan Design Week Location: Superdesign Show Design: Marcel Wanders Material: HI-MACS® Emerald, Fiery Red, Banana Photo credit: ©Valentina Zanobelli